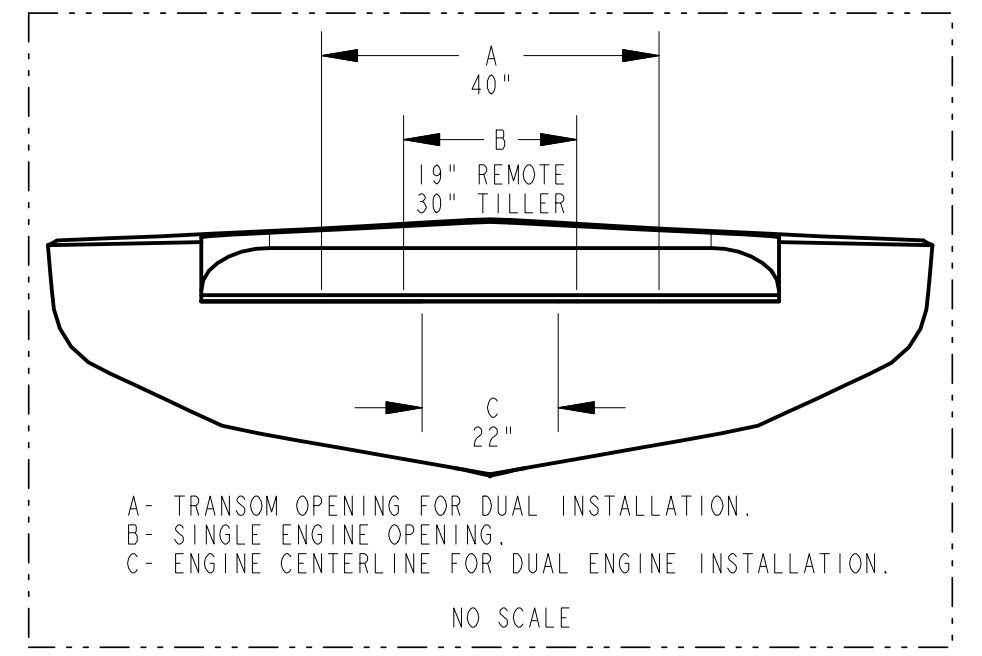
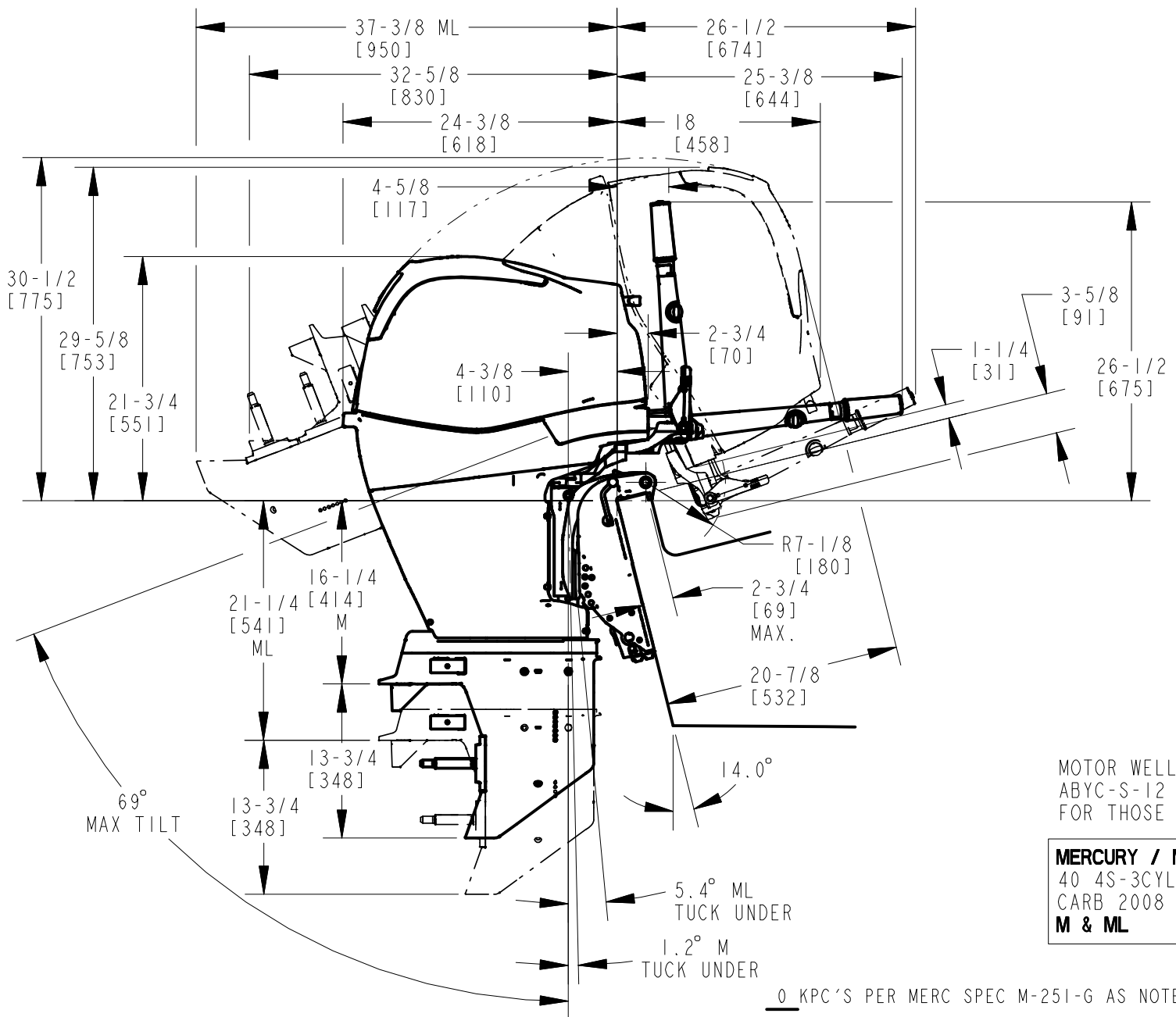
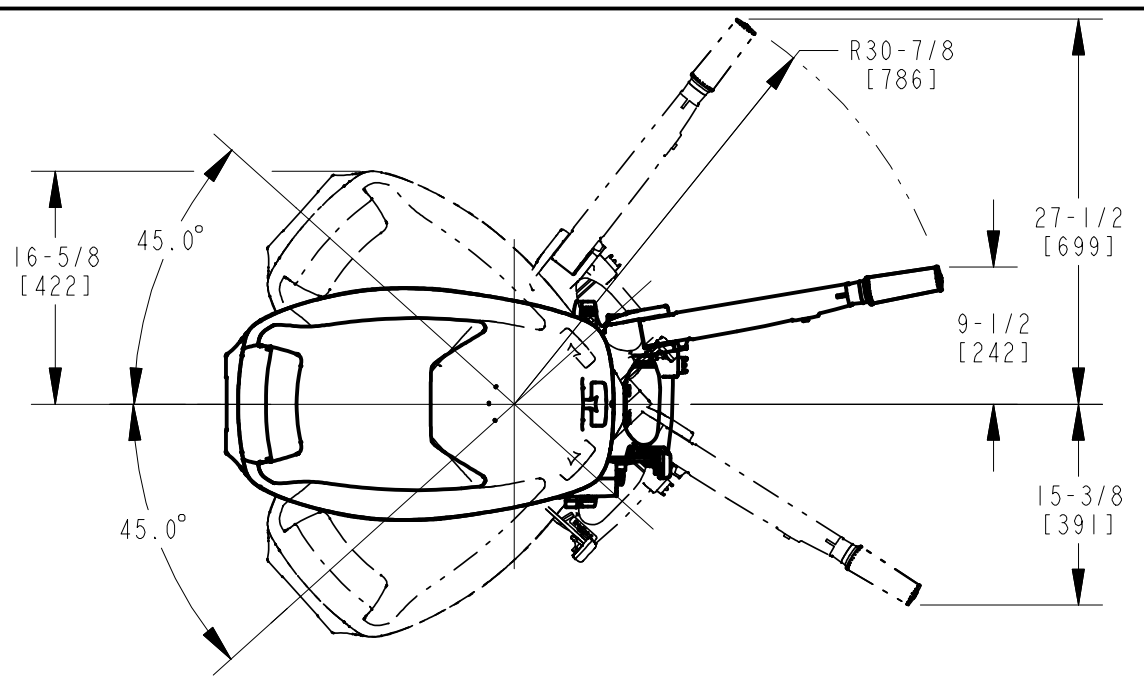


- NOTE :
1. PRIMARY DIMENSION UNITS ARE IN INCHES
METRIC UNITS ARE WITHIN PARENTHESIS.
 2. TILT POSITION IS BASED ON A 14° TRANSOM ANGLE. A TRANSOM WITH ANGLE GREATER THAN 14° WILL REDUCE THE MAXIMUM TILT ANGLE AND INCREASE TUCK UNDER ANGLE
 3. TORQUE TRANSOM MOUNTING BOLTS TO 55±5 lb-ft.

LET	REVISIONS	BY	DATE	ECN
A	DRAWING RELEASE.	UD	17APR2007	20276-07



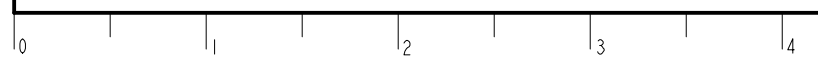
A- TRANSOM OPENING FOR DUAL INSTALLATION.
 B- SINGLE ENGINE OPENING.
 C- ENGINE CENTERLINE FOR DUAL ENGINE INSTALLATION.
 NO SCALE

MOTOR WELL : SEE
 ABYC-S-12 STANDARD
 FOR THOSE DIMENSIONS

MERCURY / MARINER
 40 4S-3CYLINDER
 CARB 2008 AND NEWER
M & ML

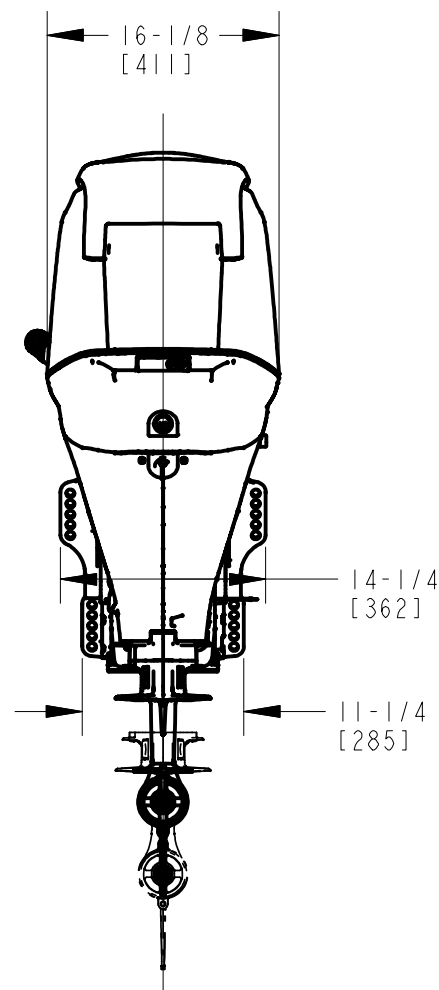
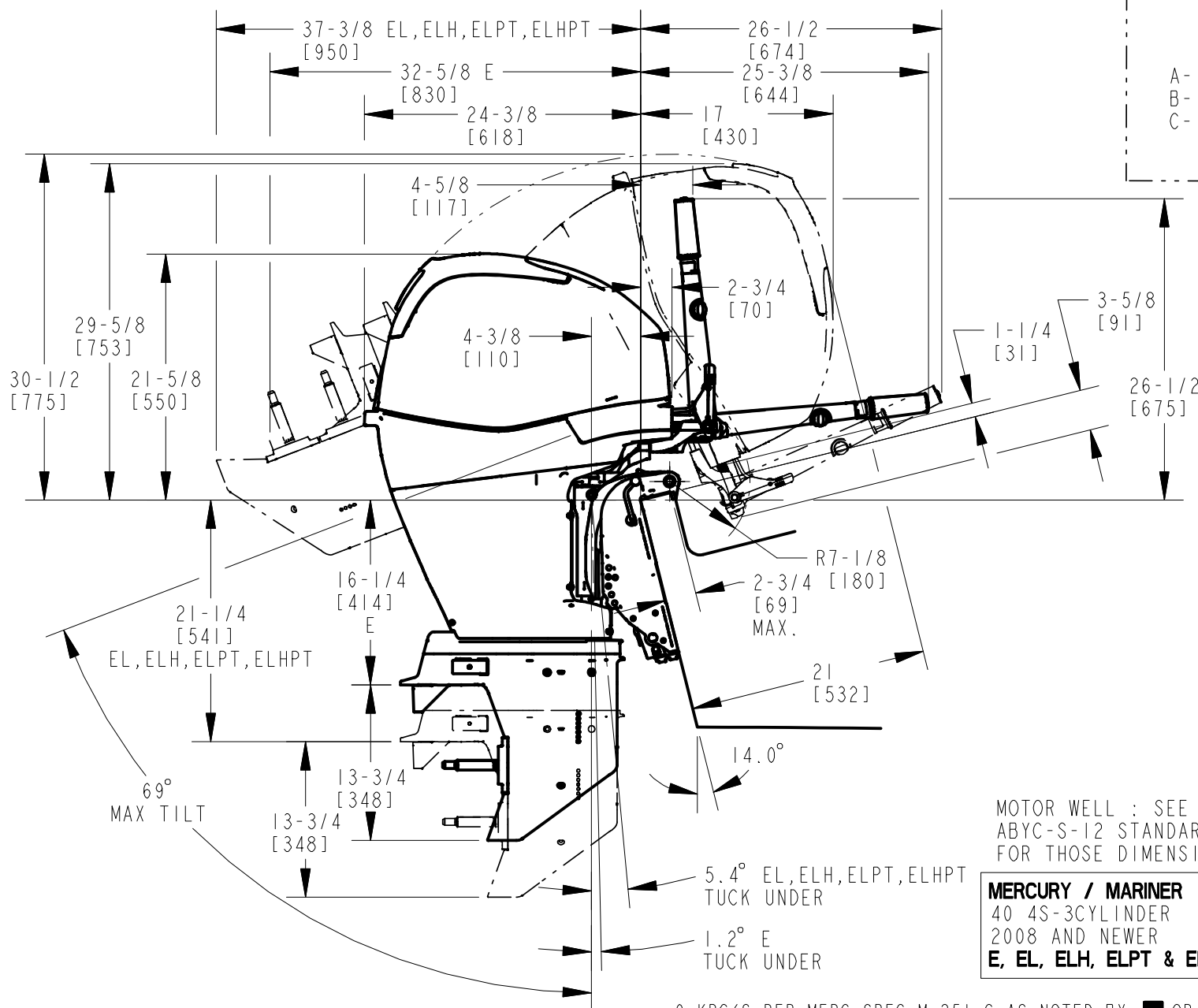
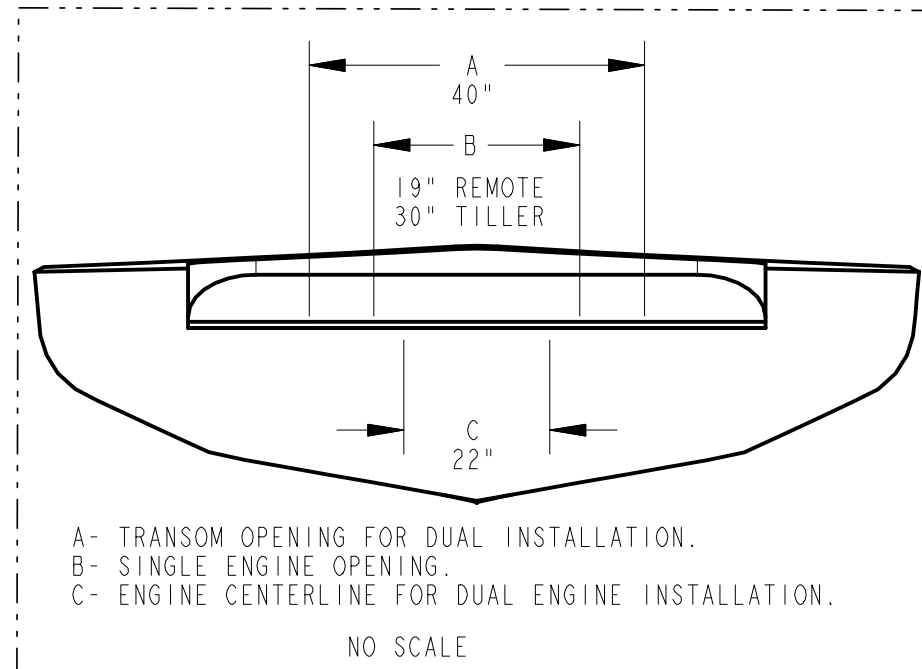
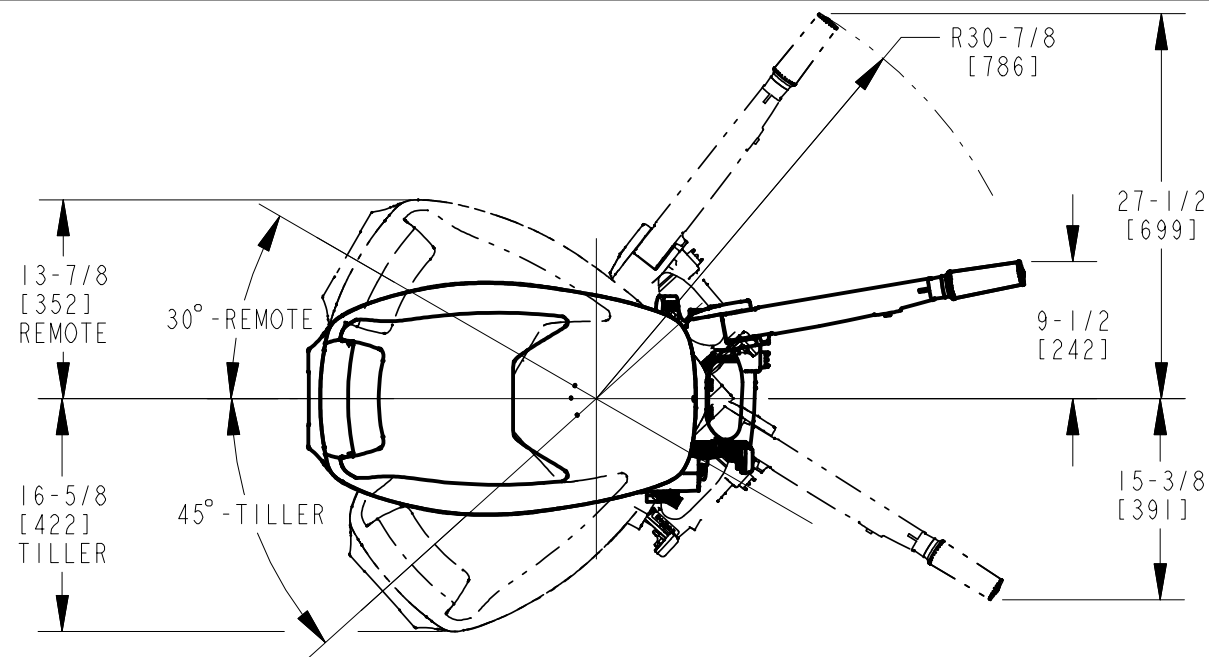
0 KPC'S PER MERC SPEC M-251-G AS NOTED BY OR

MATERIAL		PER MERC SPEC:	
FINISH		PER MERC SPEC:	
REF SPECS		M-251-G	
THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY			
 THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE AFTER PLATING BREAK ALL SHARP EDGES CHAM. TAPPED HOLES 90° X THD DIA MACHINED SURFACES $\frac{1}{32}$ THREAD LENGTH = FULL THREADS
	TOLERANCE		
SCALE: 1:16	2 PL DEC		
DO NOT SCALE	3 PL DEC		
MANUF CAST	MANUF MACH	MATL ENG	PURCH
QC	APPROVED	PRODUCT LINE	TITLE
	T. WALCZAK	3CYL 40HP 4S	INSTALLATION DRAWING
CHECKED	DESIGNED	DATE	PART NUMBER
T. KRUPP	UMESHA D	13-APR-2007	8M0000101
			SHEETS
			1 OF 2



- NOTE :
1. PRIMARY DIMENSION UNITS ARE IN INCHES
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A	DRAWING RELEASE.	UD	17APR2007	20276-07



MOTOR WELL : SEE
ABYC-S-12 STANDARD
FOR THOSE DIMENSIONS

MERCURY / MARINER
40 4S-3CYLINDER
2008 AND NEWER
E, EL, ELH, ELPT & ELHPT

0 KPC'S PER MERC SPEC M-251-G AS NOTED BY ■ OR ▣

MATERIAL		PER MERC SPEC:	
FINISH		PER MERC SPEC:	
REF SPECS		THE INFORMATION CONTAINED IN THIS DOCUMENT IS TO BE TREATED AS TRADE SECRET AND CONFIDENTIAL TO MERCURY	
 THIRD ANGLE PROJ	UNLESS OTHERWISE SPECIFIED TOLERANCE		DIMENSIONS ARE AFTER PLATING BREAK ALL SHARP EDGES CHAM. TAPPED HOLES 90° X THD DIA MACHINED SURFACES 125 THREAD LENGTH = FULL THREADS
	SCALE: 1:16	2 PL DEC	
DO NOT SCALE	3 PL DEC		
	ANGLES		
MANUF CAST	MATL ENG		
MANUF MACH	PURCH		
QC	PRODUCT LINE	TITLE	
	3CYL 40HP 4S		
APPROVED	DATE	PART NUMBER	SHEETS
T. WALCZAK	13-APR-2007	8M0000101	2 OF 2
CHECKED	DESIGNED		
T. KRUPP	UMESHA D		